



REDUCTION OF NITRITES ADDITION IN COOKED SAUSAGES FROM PHYTONUTRIENT SUPPLEMENTED PORK

Desislava Borislavova Vlahova-Vangelova^{1✉}, Desislav Kostadinov Balev¹,
Stefan Georgiev Dragoev¹, Rada Hristova Dinkova²

¹Department of Meat and Fish Technology, Technological Faculty, University of Food Technologies, Plovdiv, Bulgaria

²Department of Food Preservation and Refrigeration Technology, Technological Faculty, University of Food Technologies, Plovdiv, Bulgaria

✉desislava_vangelova@abv.bg

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ABSTRACT

The aim of this study was to develop functional cooked sausages with reduced nitrites addition manufactured using pork after daily supplementation with 3.5 and 7.5 mg dihydroquercetin (DHQ) (samples D1 and D2, respectively) or 0.255 and 0.545 g dry distilled rose petals (*Rosa damascene* Mill.) (DDRP) (samples R1 and R2, respectively)/kg live weight/d. The sensory properties, colour characteristics (L^* , a^* , b^*), TBARS and shelf life of the sausages were studied. Lower concentration of used phytonutrients approve sensory acceptance of sausages with half added nitrites. Higher doses of DHQ and DDRP supplements increased the sausage pH by 3% ($p < 0.05$). The use of 0.545 g DDRP /kg live weight/d as a feed supplement decreased the L^* value and increased the redness (a^*) in processed sausages while the higher doses of DHQ show an opposite effect. Feed enrichment with DHQ or DDRP is appropriate for manufacturing functional sausages with half added nitrites addition due to the stabilizing effect on colour (L^* , a^* , b^*) characteristics in dynamics, the decreasing of TBARS and the increasing of the sausages shelf life.

1. Introduction

In recent years the development of novel functional foods has been focused on food industry. The increasing consumer health-care pays attention to the use of ingredients with proven anticancer, anti-mutagenic, antioxidant and delaying degenerative effect preventing the number of diseases in modern society (Kumar *et al.*, 2015). The first approach to creating functional meat products is the addition of natural supplements with a healthy effect such as vegetables, proteins, antioxidants, probiotics and prebiotics, soybeans, fruits, lactic acid bacteria etc. during manufacturing (Todra and Reig, 2011). Many consumers preferred meat products without allergens formulated by

eliminating of the ingredients causing different types of allergies (Arihara, 2006).

Using the second approach, the composition of meat products can also be improved by animal feed enrichment. Feed supplement with conjugated linoleic acid impact on the accumulation of fatty acids and increase the nutritional value of the meat (Terpstra *et al.*, 2002). The feed enrichment with vitamin E inhibits the protein and lipid oxidation and improves the color stability (Cardinali *et al.*, 2015). Linseed and rapeseed oil increased the long-chain PUFAs in meat (Lopez-Ferrer *et al.*, 2001) and the addition of selenium is proven to increased its intramuscular content by 66% (Jiang and Xiong, 2016). Algae also have been used to

improve the nutritional value of feed (Christaki et al., 2010).

The use of herbs and spices like oregano (*Origanum vulgare* L.), rosemary (*Rosmarinus officinalis* L.) as well as sage (*Salvia officinalis* L.) shows a high antioxidant capacity (Cardinali et al., 2015; Jiang and Xiong, 2016) and increases products shelf life.

Dihydroquercetin (DHQ) from Siberian larch (*Larix sibirica* Ledeb) is a natural antioxidant with proven antioxidant properties. DHQ inhibits the oxidation of LDL-cholesterol in blood serum (Artem'eva et al., 2015).

The distilled rose petals are an interesting by-product, a waste material in rose oil and rose water production (*Rosa Damascena* Mill.). It is a typical Bulgarian raw material containing a wide range of antioxidant components - flavonoids with synergistic, antioxidative and antibacterial effect (Shikov et al., 2012). According to Balev et al. (2015) the broiler feed supplemented with dry rose petals improves feed conversion.

In order to produce healthy meat products attempts have been made to reduce the nitrites during cooked sausages manufacturing (Vlahova-Vangelova et al., 2014).

The production of meat with functional properties by a modeled chemical composition and an increase in the nutritional value after feed supplementing (Nieto et al., 2010) is a challenge and innovation. The sausages manufactured with supplemented meat may have potential functional properties. Therefore, the purpose of this study was to develop a new strategy for processing of functional cooked sausages with half added nitrites manufactured by using pork obtained from pigs fed with supplements of 3.5 and 7.5 mg DHQ or 0.255 and 0.545 g DDRP/ kg live weight/ d.

2. Materials and methods

2.1. Feed supplements

The dihydroquercetin powder (96%) from Siberian larch (*Larix sibirica* Ledeb) was provided by Flavilife Bio JSCo (Sofia, Bulgaria). Distilled rose petals were supplied by Bulattars Production Company Ltd (Sofia, Bulgaria), Pavel Banya, Stara Zagora district.

The by-product after the rose oil distillation was pressed dried (60 °C, 6 h) and ground (< 0.4 mm).

2.2. Animal feeding, supplementation and harversting

The pigs (*Danube white breed*) were bred on the State Enterprise Experimental Farm at Agricultural Institute; Shumen, Bulgaria divided into five groups (one control and four experimental) each comprised of 8 animals. The animals received a typical commercial diet - libitum grower diet up to 60 kg live weight and a finisher up to 110 kg. After 155 day at an average live weight of 72 kg the pigs diets were supplemented for the last 40 days as follows: control (C) commercial diet without any supplement; sample D1 - commercial diet with 3.5 mg DHQ/kg live weight/d supplement; sample D2 - commercial diet with 7.5 mg DHQ/kg live weight/d supplement; sample R1 - commercial diet with 0.255 g DDRP/kg live weight/d supplement; sample R2 - commercial diet with or 0.545 g DDRP/kg live weight/d supplement.

After 40 days of supplemental feeding the pigs were transported and harvested at a processing plant (Unitemp Ltd., Voyvodinovo village, Plovdiv district, Bulgaria) in accordance with Council Regulations (EC) No 1/2005.

After 24 h chilling at 4°C each carcass was quartered at 12-13 rib, deboned and cold stored at 2 ± 1°C. The chilled (48 h) to 0 ± 4°C pork rump (pH 6.40) and pork chest (pH 6.5) were used for sausage production.

2.3. Sausage manufacturing

The sausages were produced in accordance with the requirements of the cooked meat product appropriate for EU (Table 1). Pork rump and pork chest obtained from five animal groups (C, D1, D2, R1, R2) were separately cut into pieces and used for the production of six sausage samples. Each filling mass was manufactured by mixing with salt and phosphates and blended in a cutter with an addition of flake ice. During sausages manufacturing the nitrites for experimental

groups D1, D2, R1, R2 were added in half. Pork rumps and pork chests from control group (C) were used for the production of two control samples: control C - with 100% nitrite addition and control sample C_{1/2} - with half-added nitrites. After filling in moisture and gases non-permeable five-layer polymer casings the sausages were cooked to an internal temperature of 72°C and chilled in cold water. The examinations were made dynamically on 1 and 7 day of the sausage refrigerated storage at 0 ± 4°C.

The sodium chloride (salt), sugar and sodium nitrite (E250) were provided from the local market.

2.4. Methods

2.4.1. Sensory analysis

The sensory properties (cross sectional view, flavor, taste, color, texture) of the sausages were determined with a panel consisting of five members with proven tasting abilities (Meilgaard et al., 1999). The samples were scored using 1 to 5 scales.

2.4.2. Colour characteristics

The color properties CIE L*, a*, b* (Hunt et al., 2012) of the sausages on 1st day of storage at 0 ± 4°C were determined with Colorimeter Konica Minolta model CR-410 (Konica Minolta Holding, Inc., Ewing, USA), purchased by Sending, Inc. (Tokyo, Japan).

The changes of the color properties in the dynamics of the sausage surface cross-sectional views during the 60 min air exposure were examined on the 1st day of storage.

Table 1. Formulation of different samples functional cooked sausages

Samples						
	C	C _{1/2}	D1	D2	R1	R2
Feed supplementation	No suppl.	No suppl.	3.5 mg DHQ/ kg live weight/ d	7.5 mg DHQ/ kg live weight/ d	0.255 g DDRP/ kg live weight/ d	0.545 g DDRP/ kg live weight/ d
Sausage ingredients						
Pork rump, g/kg	500	500	500	500	500	500
Pork chest, g/kg	500	500	500	500	200	200
Flake ice, g/kg	200	200	200	200	200	200
Sodium chloride, g/kg	20	20	20	20	20	20
Polyphosphates, g/kg	2	2	2	2	2	2
Sodium nitrite, g/kg	0.10	0.05	0.05	0.05	0.05	0.05

2.4.3. pH value

The pH value of the samples was determined by pH-meter MS 2004, pH combination recorder S 450 CD (Sensorex pH Electrode Station, USA) (Young et al., 2004).

2.4.4. 2-Thiobarbituric acid reactive substances (TBARS)

The double beam UV-VIS spectrophotometer M550 (Camspec Ltd,

Cambridge, UK) was used for determination of the secondary products of the lipid oxidation expressed by malondialdehyde content (Botsoglou et al., 1994).

2.4.5. Microbiological assay

The samples for the microbiological assay were prepared by tenfold logarithmic dilution after homogenization with 90 mL of 0.85 % sodium chloride for 2 min at 200 min⁻¹ (Merck

Bulgaria Joint-stock company, Sofia, Bulgaria) in stomacher bags (Seward Ltd, Worthing, West Sussex, UK). Once diluted, 1 cm³ of the sample was added to sterile Petri plates (in triplicate for each dilution) with cooled to 45°C suitable agar (Sharma et al., 2005). The total viable count (TVC) was determined after 72h incubation at 28°C on a plate count agar (PCA, Merck Bulgaria Joint-stock company, Sofia, Bulgaria) following the ISO 4833:2003 procedure and the count of yeast – after incubation of the same type on potato-dextrose agar Merck 1.10130 (Merck Bulgaria Joint-stock company, Sofia, Bulgaria) (Gelabert *et al.*, 2003).

2.4.6. Statistical analysis

Statistical analysis of the average values of five time reps was made. All statistical procedures for the data of different samples were analyzed by SAS software (SAS Institute, Inc. 1990). The Student-Newman-Keuls multiple range test was used to compare differences among means. The results were expressed as mean values and standard errors of the mean. A p-value less than 0.05 ($p < 0.05$) was considered as significant.

3. Results and discussions

3.1. pH value

pH in control sample C (Table 2), C½, as well as samples D1 does not differ significantly ($p > 0.05$). On the contrary, sausages from samples D2 and R2 had 3% higher pH ($p < 0.05$). For both used feed antioxidants the higher daily dose (7.5 mg DHQ/kg live weight/d or 0.545 g/kg DDRP/live weight/d increased the pH in sausages with half added nitrites. The results confirmed previous research that the feed supplements not only change the meat pH (Wiklund *et al.*, 2001) but also influence the pH of the manufactured sausages.

3.2. Sensory evaluation

The highest scores for cross sectional view and color were identified in samples C, C½ and the sausages from sample D1. The sensory panel confirmed the best flavor and taste in

sausages from sample D1 followed by those from sample R1 and sample C½ (Fig. 1).

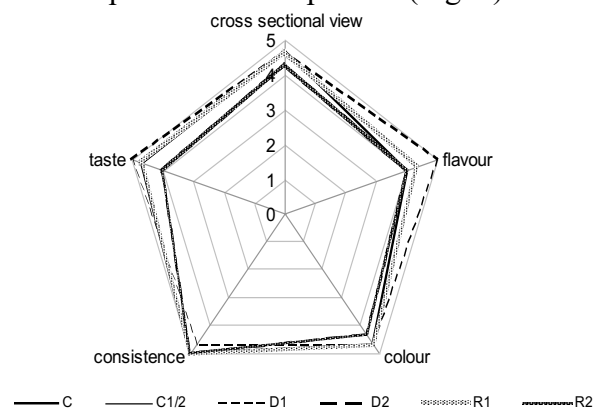


Figure 1. Sensory properties of studied sausages

The lowest flavor scores were obtained for sausages from samples D2 and R2. As many researchers exploring the effect of feed enriching on meat quality (Jerónimo *et al.*, 2009; Sobolev *et al.*, 2017) we can confirm that the concentration of the feed supplements is a very important factor for the sensory quality of pork functional sausages. It is clear that lower doses of DHQ in sample D1 and DDRP added in sample R1 had the positive effect on sensory acceptance of the produced sausages with half added nitrites (Fig. 1).

3.3. Colour characteristics (L^* , a^* , b^*)

On the first day of storage ($0 \pm 4^\circ\text{C}$) the highest color lightness L^* (Table 2) was established in sausages from sample D2 ($p < 0.05$). On the contrary, the lowest L^* value ($p < 0.05$) was found in sausages from sample R2. Closest to the control sample with 100% nitrites (C) was the colour lightness (L^*) in sausages D1, while L^* value in sample D2 was 2.3% higher ($p < 0.05$). Both the type and the concentration of supplements (DHQ or DDRP) during pigs' feeding affect the colour lightness L^* in produces sausages.

While higher doses of DDRP supplement reduced the L^* value in sausages from sample R2, in D2 the L^* value increased by 2.3% ($p < 0.05$) compared to C. Previous experiments with addition of rose petal extract in filling mass during sausages manufacturing, confirmed decrease in L^* value of cut surface

compared to the 100% nitrite control sample, too (Vlahova-Vangelova et al., 2014).

Obviously, both the use of DDRP as feed supplement with subsequent sausage

manufacturing and DDRP addition during sausage processing decreased the colour lightness L^* in the produced sausages with half added nitrites.

Table 2. Changes in pH, colour (L^* , a^* , b^*) characteristics, TBARS and microflora of studied sausage samples

	Samples						
	Day of storage	C	C½	D1	D2	R1	R2
pH	1	6,50 ^a ±0,05	6,50 ^a ±0,05	6,50 ^a ±0,05	6,70 ^b ±0,05	6,60 ^{a,b} ±0,05	6,70 ^b ±0,05
L^*	1	59,57 ^a ±0,04	58,97 ^b ±0,06	59,19 ^c ±0,03	61,12 ^c ±0,04	60,74 ^d ±0,12	58,43 ^a ±0,12
a^*	1	11,76 ^b ±0,03	12,70 ^d ±0,59	12,39 ^c ±0,04	11,22 ^a ±0,01	11,25 ^a ±0,06	12,80 ^d ±0,02
b^*	1	6,72 ^d ±0,06	5,32 ^a ±0,05	5,77 ^b ±0,04	6,98 ^c ±0,01	6,17 ^c ±0,02	6,18 ^c ±0,12
TBARS, mgMDA/kg	1	0,41 ^a ±0,02	0,53 ^b ±0,03	0,58 ^b ±0,02	0,54 ^b ±0,04	0,46 ^a ±0,03	0,42 ^a ±0,04
TBARS, mgMDA/kg	7	0,43 ^a ±0,04	0,75 ^c ±0,07	0,67 ^c ±0,05	0,56 ^b ±0,04	0,51 ^{a,b} ±0,06	0,68 ^c ±0,09
TVC, log cfu/g	7	4,00 ^a ±0,20	4,70 ^b ±0,10	4,30 ^a ±0,15	4,30 ^a ±0,20	4,00 ^a ±0,12	4,30 ^a ±0,10
Yeasts and molds, log cfu/g	7	4,00 ^a ±0,25	5,00 ^b ±0,20	4,54 ^a ±0,30	4,81 ^{a,b} ±0,15	4,54 ^a ±0,30	4,70 ^{a,b} ±0,10

^{a, b, c} Means in the same row with different superscript letters differ significantly ($p < 0.05$).

SEM- standard error of the mean.

Similar effect on the colour lightness (L^*) was reported by Salejda *et al.* (2017) exploring sausages manufactured with addition of powder sea buckthorn.

Compared to the sample C (Table 2) sausages with a higher dose of DHQ enriched meat (D2) as well as a lower supplement of DDRP (sample R1) had lower colour redness (a^*) ($p < 0.05$).

On the contrary, in D1 and R2 sausages the a^* value was found higher. Comparing the six studied samples (C, C½, D1, D2, R1, R2) a^* values in D2 and R1 samples were closest to controls C (with 100% nitrites addition) (Table 2). The conclusion was made that two used phytonutrients had different impact on the colour redness a^* . The increase of DHQ concentration as supplement decreased the a^* value, while the samples from meat enriched with higher concentration of DDRP (R2) significantly increased colour redness (a^*)

with 8.84% in pork cooked sausages. It seems that the type of used supplement as well as his concentration had the different impact on sausage colour characteristics. For example, Fernández-López *et al.* (2005) confirm the increasing of colour redness (a^*) in beef meatballs manufacturing after addition of rosemary, garlic, orange, and lemon extracts. Contrary, Salejda *et al.* (2017) reported for reduction of colour lightness (L^*) and redness (a^*) after sausage processing with sea buckthorn. Even more, the authors (Salejda *et al.*, 2017) found negative effect on sausage colour acceptance with the increasing of sea buckthorn concentration.

On the first day of storage ($0 \pm 4^\circ\text{C}$) the lowest b^* value (of colour yellowness) was found on the cut surface of the sausages from sample C½ followed by samples D1, R1 and R2. Compared to control sample C (with 100% nitrites addition) the established decrease ($p < 0.05$) was 26%, 16.5%, 8.7% and 8.7%

respectively (Table 2). A decrease in the b^* value after addition of rose petal extract during the sausages processing had been found previously by Vlahova-Vangelova *et al.* (2014), too. In sausages D2 and R1 processed with half added nitrites yellow color component b^* was found to be closest to C.

3.4. TBARS

On the first day of the sausage storage ($0 \pm 4^\circ\text{C}$) the lowest TBARS (Table 2) was found in the controls C followed by sausages from DDRP enriched meat with half added nitrites (samples R1 and R2) ($p > 0.05$). Our results are in agreement with Karwowska and Dolatowski (2013) findings considered that the addition of mustard seed improve oxidation stability in pork sausages.

In comparison to C, after 7 days of storage ($0 \pm 4^\circ\text{C}$) sample C $\frac{1}{2}$ had two times higher content of TBARS ($p < 0.05$). The significant oxidative stability in lipid fraction was found in control C as well as in D2 and R1 sausages (Table 2). For the mentioned two samples TBARS does not change significantly ($p > 0.05$) for the seven-day storage period ($0 \pm 4^\circ\text{C}$).

Similar to our results were reported after oregano, rosemary, vitamin E (Cardinali *et al.*, 2015), oleic acid and tocopherol (Ventanas *et al.*, 2007) as well as natural phenolic antioxidants (Jiang and Xiong, 2016) feed supplementation. We can conclude that feed supplement with DHQ and DDRP rich in phenolic compounds decreases the formation of secondary products of lipid oxidation and can be used successfully for manufacturing of functional meat products with half added nitrites.

3.5. Microbiological analysis

The reduction of nitrites by 50% in sample C $\frac{1}{2}$ was not effective for the microbial growth suppressing (Table 2). The total viable count in sample C $\frac{1}{2}$ was 17.5% higher than in controls C (100% nitrite addition). No significant difference in the total viable count between controls C and sausages from other four samples D1 and D2 or R1 and R2. In comparison to sample C $\frac{1}{2}$ yeast and mold growth was suppressed in samples D1 and R1. Our data are in accordance with the results presented by Khan *et al.* (2011) about the beneficial effect of bioactive compounds and probiotics added as feed supplement or in filling mass on the shelf life of functional sausages. Many herbs and spices like black pepper, clove, oregano, thyme, (Dalle Zotte, 2016) cinnamon, onion, and garlic (Kreig, 2013) inhibit the microbial growth due to their essential oils content. The strong antimicrobial activity of rosemary was established due to the high level of phenolic antioxidants (Cardinali *et al.*, 2015). DHQ and DDRP as phytonutrients rich in phenolic compounds have strong antioxidant activity too (Shikov *et al.*, 2012; Artem'eva *et al.*, 2015).

The enrichment of the pigs' feed with dihydroquercetin (3.5 or 7.5 g/kg live weight/d) or dry distilled rose petals (0.252 or 0.545 g/kg live weight/d) inhibits the microbial growth in processed sausages during seven-day period of refrigerated storage ($0 \pm 4^\circ\text{C}$). The lower concentrations of phytonutrients as feed supplement (3.5 mg/kg DHQ or 0.252 g/kg DDRP live weight/d) had better impact for yeasts and moulds suppressing (Table 2).

3.6. Dynamics of the colour characteristics during 60 min exposure under air conditions

After 60 min of air exposure the most stable was color lightness L^* in C and C $\frac{1}{2}$ followed by samples D2 and R1 (Table 3).

Table 3. Changes of colour lightness (L*), redness (a*) and yellowness (b*) in dynamics during the 60 minutes air exposure of sausages cut surface sectional views

L* value							
Time, min	0	10	20	30	40	50	60
C	59,57 ^{c,v} ±0,04	59,28 ^{b,w} 0,05	59,31 ^{b,y} ±0,09	59,30 ^{b,y} ±0,04	59,30 ^{b,x} ±0,03	59,28 ^{b,x} ±0,04	59,16 ^{a,x} ±0,03
C½	58,97 ^{c,w} ±0,06	58,96 ^{c,y} ±0,01	58,96 ^{c,x} ±0,01	58,94 ^{c,x} ±0,05	58,74 ^{b,v} ±0,05	58,72 ^{b,w} 0,03	58,52 ^{a,v} ±0,07
D1	59,19 ^{c,x} 0,03	59,34 ^{c,x} ±0,30	59,00 ^{b,x} ±0,07	58,94 ^{b,a,x} ±0,17	58,90 ^{b,w} 0,04	58,75 ^{a,w} ±0,05	58,78 ^{a,w} ±0,08
D2	61,12 ^{a,z} ±0,04	61,62 ^{d,z} ±0,04	61,62 ^{d,z} ±0,04	60,77 ^{a,z} ±0,61	61,46 ^{c,z} ±0,04	61,45 ^{c,z} ±0,06	61,30 ^{b,y} ±0,03
R1	60,74 ^{a,y} 0,12	61,05 ^{b,z} ±0,16	61,05 ^{b,z} ±0,06	61,28 ^{c,z} ±0,09	60,80 ^{a,y} ±0,03	60,73 ^{a,y} ±0,06	60,79 ^{a,z} ±0,08
R2	58,43 ^{b,c,v} 0,12	58,48 ^{d,v} ±0,01	58,48 ^{a,w} ±0,02	58,46 ^{a,w} ±0,02	58,27 ^{b,u} ±0,08	58,37 ^{c,v} ±0,03	58,13 ^{a,u} ±0,02
a* value							
C	1,76 ^{g,x} ±0,03	10,91 ^{f,w} ±0,02	10,27 ^{e,x} ±0,02	9,76 ^{d,x} ±0,03	9,39 ^{c,x} ±0,02	9,08 ^{b,x} ±0,02	8,86 ^{a,x} ±0,01
C½	2,70 ^{g,z} ±0,59	11,27 ^{f,x} ±0,01	10,60 ^{e,x} ±0,02	10,05 ^{d,x} ±0,03	7,93 ^{a,x} ±0,02	9,43 ^{c,x} ±0,01	9,21 ^{b,x} ±0,01
D1	2,39 ^{g,y} ±0,04	11,55 ^{f,y} ±0,07	10,77 ^{e,x} ±0,03	10,19 ^{d,x} ±0,05	9,71 ^{c,x} ±0,01	9,39 ^{b,x} ±0,04	9,18 ^{a,x} ±0,02
D2	1,22 ^{f,w} ±0,01	10,41 ^{e,u} ±0,01	9,72 ^{d,x} ±0,02	9,90 ^{d,x} ±0,58	8,85 ^{c,x} ±0,02	8,58 ^{b,x} ±0,02	8,48 ^{a,x} ±0,01
R1	1,25 ^{g,w} ±0,06	10,50 ^{f,v} ±0,05	9,76 ^{e,x} ±0,01	9,22 ^{d,x} ±0,01	8,82 ^{c,x} ±0,01	8,58 ^{b,x} ±0,03	8,41 ^{a,x} ±0,01
R2	2,80 ^{g,z} ±0,02	11,87 ^{f,z} ±0,05	11,08 ^{e,x} ±0,05	10,48 ^{d,x} ±0,01	10,07 ^{c,x} ±0,02	9,78 ^{b,x} ±0,03	9,57 ^{a,x} ±0,01
b* value							
C	6,72 ^{a,y} ±0,06	7,52 ^{b,y} ±0,02	7,73 ^{c,y} ±0,02	8,14 ^{d,z} ±0,02	8,30 ^{e,y} ±0,01	8,49 ^{f,y} ±0,03	8,66 ^{g,x} ±0,01
C½	5,32 ^{a,v} ±0,05	7,18 ^{b,x} ±0,01	7,51 ^{c,v} ±0,01	7,81 ^{d,y} ±0,01	8,03 ^{e,v} ±0,01	8,19 ^{f,v} ±0,01	8,34 ^{g,w} ±0,02
D1	5,77 ^{a,w} ±0,04	6,77 ^{b,v} ±0,01	7,15 ^{c,u} ±0,05	7,43 ^{d,x} ±0,02	7,65 ^{e,u} ±0,02	7,84 ^{f,u} ±0,01	7,96 ^{g,v} ±0,02
D2	6,98 ^{a,z} ±0,01	7,64 ^{b,z} ±0,01	8,04 ^{c,z} ±0,01	8,03 ^{c,y,z} ±0,52	8,56 ^{c,z} ±0,02	8,79 ^{d,z} ±0,03	8,90 ^{d,z} ±0,02
R1	6,17 ^{a,x} ±0,02	7,06 ^{b,w} ±0,01	7,55 ^{c,w} ±0,01	7,99 ^{d,y,z} ±0,29	8,07 ^{d,w} ±0,02	8,24 ^{e,w} ±0,03	8,35 ^{f,w} ±0,02
R2	6,18 ^{a,x} ±0,12	7,09 ^{b,w} ±0,02	7,61 ^{c,x} ±0,02	7,95 ^{d,y} ±0,01	8,21 ^{e,x} ±0,03	8,42 ^{f,x} ±0,02	8,58 ^{g,y} ±0,01

^{a, b, c} Means in the same row with different superscript letters differ significantly (P < 0.05).

SEM- standard error of the mean.

For the mentioned four samples (C, C½, D2, R1) the first L* value (0 min) and the last L* value (60 min) do not differ significantly (p > 0.05). The other two samples D1 and R2 show different trends. In sausages from sample R2 the color lightness L* significantly decreased by 33.7% (p < 0.05) for 60 min while in sample D1 L* value slightly increased.

The sausages from sample D1 are the only samples with color lightness increasing after a 60 minute of air exposure (Table 3). The cut surface redness a* traced after 60 min of air exposure decreased in all tested sausages but most significantly with 37.90% (p < 0.05) was the decrease in sample C½ (Table 2).

More stable was the a* value after 60 min of air exposure in samples D2, R1 and R2 with a decrease of 32.30%, 33.7% and 33.75% (p < 0.05) respectively. Similar changes were found in the colour yellowness b* studied in dynamics.

Once again the most significant decrease was established after 60 min of air exposure in the controls with half added nitrites - C½. The supplement with DHQ and DDRP in pigs' diet stabilized the a* and b* values of the manufactured sausages with half added nitrites. Our results show that after a feed enrichment with DHQ or DDRP the meat is suitable for processing the sausages with half nitrites addition and ensures stable colour (L*, a*, b*) characteristics (Table 3).

4. Conclusions

The use of pork supplemented with 3.5 mg or dihydroquercetin and 0.255 g dried distilled rose petals (*Rosa damascene Mill.*)/kg live weight/d improves sensory acceptance of produced sausages with half nitrites addition. The higher daily doses phytonutrients, namely 7.5 DHQ mg or 0.545 g DDRP/kg live weight/d increased the pH of the manufactured sausages. Our results show that after feed

enrichment with DHQ or DDRP the meat is suitable for sausages processing with half nitrites addition with stable colour (L*, a*, b*) characteristics. Pigs' feed enrichment with DHQ or DDRP decreased the formation of secondary products of lipid oxidation and increased the shelf life of the manufactured cooked sausages with half added nitrites and can be used successfully for development new functional cooked sausages.

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